



Holmbury HFT Series Connection Instructions



The purpose of these instructions is to provide a clear guide for properly connecting and disconnecting Holmbury's HFT Series screw connect, flat face couplings. When connected properly these couplings can withstand the demanding conditions created during hammer applications.

1. Align male and female coupling halves and push together until resistance is felt
2. Screw the collar of the female coupling onto the thread of the male coupling
3. If there is residual pressure in the hydraulic line resistance will increase initially and then resistance will decrease as the flow path opens
4. Continue to screw together until the O-ring on the male coupling is fully covered and not visible
5. Spanners should be used on the spanner flats of both coupling halves to fully tighten together
6. The couplings are now fully connected and are ready for use
7. To disconnect the coupling halves, drop all pressure in the hydraulic circuit and fully unscrew the female sleeve from the male coupling. The coupling halves can now be pulled apart

